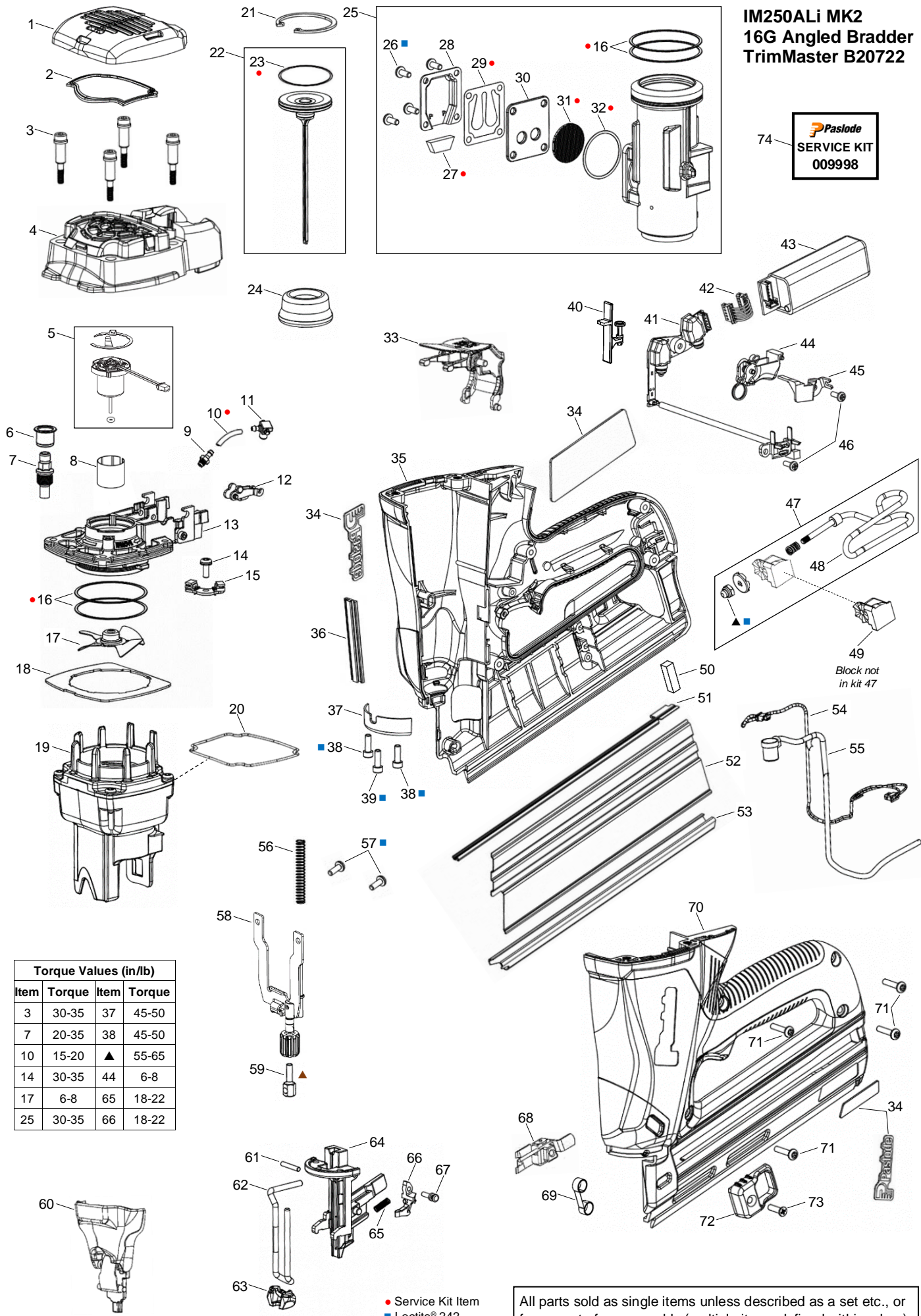


**IM250ALi MK2
16G Angled Bradder
TrimMaster B20722**



Torque Values (in/lb)			
Item	Torque	Item	Torque
3	30-35	37	45-50
7	20-35	38	45-50
10	15-20	▲	55-65
14	30-35	44	6-8
17	6-8	65	18-22
25	30-35	66	18-22

- Service Kit Item
- Loctite® 242
- ▲ Grease

All parts sold as single items unless described as a set etc., or forms part of an assembly (multiple items defined within a box). A part with no item number is only available in an assembly.

PARTS LEGEND

PASLODE IMPULSE IM250ALi MK2 16 GAUGE ANGLED BRADDER

B20722

1	916222	1 Grill	■ 38	900708	2 Screw SHC 8-32 x 1/2 (Red)
* 2	900648	1 Filter	■ 39	900754	1 Screw SHC 8-32 x 1/2 (Yellow)
3	901064	4 Screw SHC 8-32 x 1-3/8	40	900726	1 Slide Switch Assembly
4	916216	1 Cap	41	902439	1 Circuit Board Assembly
5	901382	1 Motor Assembly, Fan	42	900662	1 Wire Ribbon, ESU Power
6	916249	1 Insulator, Spark Plug	43	916258	1 Electronic Spark Unit (ESU)
7	916236	1 Spark Plug Assembly	44	901082	1 Trigger Assembly
8	401356	1 Sleeve, Fan Motor	45	900629	1 Bracket, Retaining
9	904517	1 Fuel Barb	46	404702	2 Screw TF 6-32 x 3/8
● 10	904546	1 Fuel Tube	47	918906A	1 Hook Assembly, Belt
11	902406	1 Fuel Block	48	918906	1 Hook & Stop Assembly, Belt
12	904521	1 Arm, Pivot	49	918911	1 Block
13	916208	1 Cylinder Head	50	902621	1 Pad, Battery
14	900596	1 Screw TX SEMS 8-32 x 7/16	51	916230	1 Channel, Brad
15	900739	1 Circuit Board Assy, Cylinder Head	52	916215	1 Plate, Magazine
* ● 16	900612	4 Ring, Cylinder Head & Sleeve	53	916205	1 Channel, Magazine
17	900709	1 Fan Assembly	54	904562	1 Wire Lead Assembly, Fan Motor
18	900700	1 Air Dam	55	904567	1 Spark Wire Lead Assembly
19	900729	1 Combustion Chamber Assembly	56	916239	1 Spring, Yoke
* 20	900659	1 Seal, Combustion Chamber	■ 57	900746	2 Screw 8-32 x 7/16
21	403099	1 Circlip, Piston	58	916285	1 Yoke, Knob & Guide Assembly
* 22	900728	1 Driver & Piston Assembly	▲ 59	916212	1 Bolt, DoD Adjustment
* ● 23	403098	1 Ring, Piston	60	916284	1 Nose Plate Assembly
24	900680	1 Bumper, Piston	61	916234	1 Pin, Nose Plate
25	916288	1 Sleeve Assembly	62	916206	1 Probe
■ 26	405140	4 Screw 8-32 x 3/8 (Red)	63	902473	1 No Mar Tip (3 Pack)
27	900668	1 Cover, Muffler	64	916203	1 Nose
* ● 28	900609	1 Muffler	65	900631	1 Spring, Lockout
* ● 29	900664	1 Reed Valve	66	900602	1 Bar, Lockout
30	900665	1 Reed Plate	67	900630	1 Pin, Lockout
* ● 31	901089	1 Disk, Pre-Filter Baffle	68	900808	1 Follower Assembly
* ● 32	900616	1 O-Ring, Exhaust	69	900627	1 Spring, Negator
33	916286	1 Fuel Door Assembly	70	916202	1 Handle LH
** 34	916261	1 Label Set	71	901066	4 Screw TX 8-16 x 3/4
35	916201	1 Handle RH	72	916218	1 Body, Follower
36	916229	1 Channel, Handle Half Joint	73	916287	1 Screw, PH 8-16 x 3/4
37	916231	1 Flange, Retaining	74	009998	AR Service Kit

* Normal Wear Items

** Ensure Warning Label is affixed and legible

● Included in Service Kit

■ Apply Loctite® 242 (Blue)

▲ Apply grease to threads

AR As Required



Remove battery, fuel & brads before commencing service.

Use eye and ear protection when operating/testing tools.

Use eye protection when cleaning tools.

Use degreaser in a well ventilated area.



WARNING: All parts must be periodically inspected and replaced if worn or damaged.

Failure to comply can affect the tool's operation and present a safety hazard.

ACCESSORIES

Battery

Part No. B20543A



Battery Charger system
(Australia/New Zealand)

Battery Charger Kit (Shown)
Transformer
Charger Base

Part No. B20543B
Part No. B20543C
Part No. 902661



Carry Case

Part No. 905640



Latch, Carry Case

Part No. 219463



9/64" Hex Key

For servicing and clearing jams

Part No. 900736



T7 Torx Key

For fan grub screw

Commercially
Available



**Paslode Impulse
Lubricating Oil**

Specially formulated for all
Paslode® Impulse tools

Part No. B20544F



Degreaser

Specially formulated for all
Paslode® tools

Part No. B20544L




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